

# Online Data Real-Time Decisions

## PROCESS CONTROL LIMITATIONS

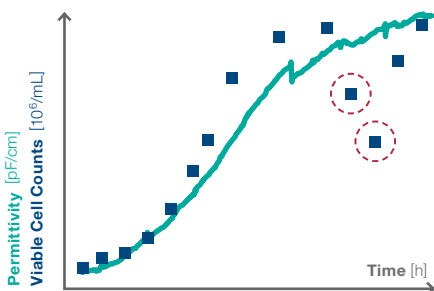
DO and pH monitor the process conditions and are not directly related to cell physiology



Offline sampling is time consuming and only provides a reactionary window into the past

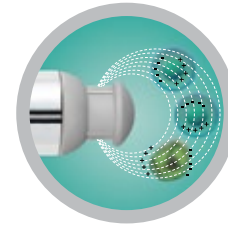


Errors of offline analytics may lead to wrong decisions

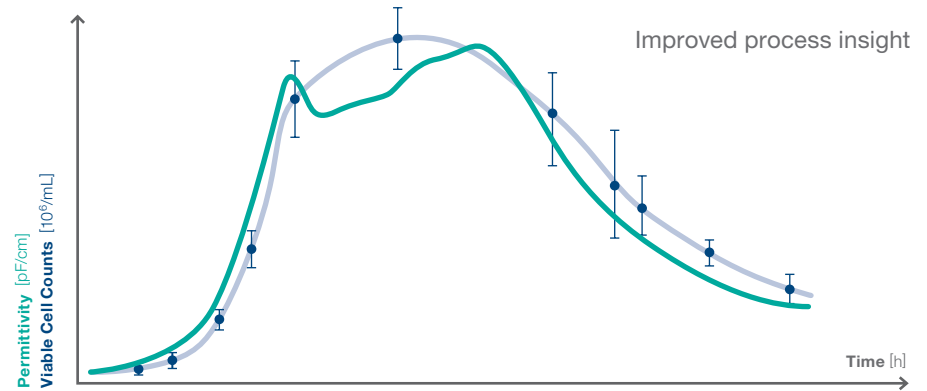


## ONLINE VIABLE CELL DENSITY MONITORING

Continuous data without manual intervention

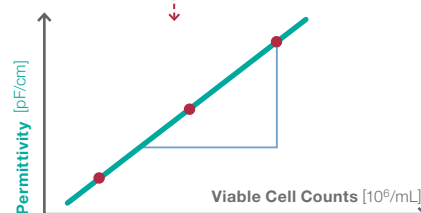
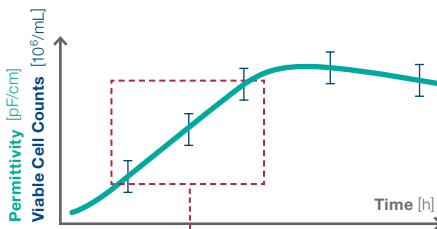


**Incyte** enables online measurement of viable cell density based on permittivity



## PERMITTIVITY CORRELATES WITH:

- Viable cell counts
- OD/dry and wet weight



## SUMMARY

Online measurement of viable cell density provides:

- Better process insight
- Reduced work
- Reduced risk of contamination
- Less errors
- Early detection of process deviations



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